



Dart Hawkesbury  
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada  
Tel (613) 632-5200  
Fax 613 632-5246

## Purchasing Receipts

Print

| PO No    | Supplier  | Line Item No | Rel No | Terms  | Purchased Item      | Description   | For Part No | Project | Equipment ID | Order Qty | Due Date  | Received Quantity | Accounting Job No | Container No | Status | Receive Date | Price/Unit    | Aging Days | Past Due | Total      | Supplier Name    |  |            |  |
|----------|-----------|--------------|--------|--------|---------------------|---|-------------|---------|--------------|-----------|-----------|-------------------|-------------------|--------------|--------|--------------|---------------|------------|----------|------------|------------------|--|------------|--|
| PO040793 | MES002-VC | 1            | 1      | Net 30 | M304B0.250x0.500    | 304 Bar .250 X .500 :<br>MATERIAL: AISI<br>304/316 SS BAR OR<br>AISI 304/316 SS<br>PLATE AS PER<br>ASTM A276 OR<br>ASTM A240 NOTE:<br>AISI 303 NOT<br>ACCEPTABLE<br>receive ft        |             |         |              | 204       | 8/27/2018 | 220               |                   | S107464      | Stock  | 8/31/2018    | \$ 4.05 / ft  | 0          |          | \$889.84   | Metaux Solutions |  |            |  |
|          |           | 2            |        |        | M4130NB0.500X03.000 | 4130 Bar 0.500 X<br>3.00 MATERIAL: AISI<br>4130N STEEL BAR<br>PER MIL-S-6758 OR<br>AMS<br>6345/6348/6370/6528<br>40 PCS CUT TO<br>SIZE 14"  |             |         |              | 47        |           | 47                |                   | S107465      | Stock  | 8/31/2018    | \$ 30.75 / ft | 0          |          | \$1,435.20 | Metaux Solutions |  |            |  |
|          |           | 3            |        |        | M304TS0.750W.049    | 304 Sq Tube<br>.75X.75X.049W :<br>MATERIAL: AISI<br>304/316 SEAMLESS<br>STAINLESS STEEL<br>SQUARE TUBING<br>AS PER ASTM A554<br>MILL FINISH OR<br>ASTM A269 MILL<br>FINISH receive ft |             |         |              | 600       |           | 600               |                   | S107466      | Stock  | 8/31/2018    | \$ 3.80 / ft  | 0          |          | \$2,280.00 | Metaux Solutions |  |            |  |
|          |           | 4            |        |        | M304TS0.750W.065    | 304 Sq Tube<br>.75X.75X.065W :<br>MATERIAL: AISI<br>304/316 SEAMLESS<br>STAINLESS STEEL<br>SQUARE TUBING<br>AS PER ASTM A554<br>MILL FINISH OR<br>ASTM A269 MILL<br>FINISH receive ft |             |         |              |           |           | 600               |                   | S107467      | Stock  | 8/31/2018    | \$ 3.25 / ft  | 0          |          | \$1,950.00 | Metaux Solutions |  |            |  |
| Total:   |           |              |        |        |                     |   |             |         |              |           | 1,451     | 1,466             |                   |              |        |              |               |            |          |            |                  |  | \$5,041.95 |  |

Plex 8/31/2018 2:23 PM dart.Tollis Andrew



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

## PURCHASE ORDER PO040793

**Supplier:** MES002-VC  
Metaux Solutions  
2625 boul Jacques-Cartier Est  
Longueuil  
QC  
J4N 1L7 Canada  
Phone: 800 558 8858  
Fax: 514 633 8044

**PO No:** PO040793  
**PO Date:** 8/21/18  
**Due Date:** 8/27/18  
**Purchase Order Revision:**  
**Revision Date:**  
**Ship-To Contact:** Lavoie, Chantal  
clavoie@dartaero.com

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground  
**Pymt Terms:** Net 30  
**Freight Terms:**  
**Special Comments:**

*REVISED \$*

### Items

| Line Item | Job | Part                | Supplier Part No | Description  | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|-----|---------------------|------------------|--|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 1         |     | M304B0.250x0.500    |                  | 304 Bar .250 X .500<br>: MATERIAL: AISI<br>304/316 SS BAR OR<br>AISI 304/316 SS<br>PLATE AS PER<br>ASTM A276 OR<br>ASTM A240 NOTE:<br>AISI 303 NOT<br>ACCEPTABLE<br>receive ft           | Firmed | -       | 8/27/18  | 204 ft         | 219.62 ft         | 204 ft  | \$4.0521/ft      | \$826.63       |
|           |     |                     |                  |  |        |         |          |                |                   |         |                  | AUG 31 2018    |
| 2         |     | M4130NB0.500X03.000 |                  | 4130 Bar 0.500 X<br>3.00<br>MATERIAL: AISI<br>4130N STEEL BAR<br>PER MIL-S-6758 OR<br>AMS<br>6345/6348/6370/6528<br><br>40 PCS CUT TO<br>SIZE 14"  | Firmed | -       | 8/27/18  | 46.667 ft      | 46.667 ft         | 47 ft   | \$30.75214/ft    | \$1,435.11     |
|           |     |                     |                  |  |        |         |          |                |                   |         |                  | AUG 31 2018    |
| 3         |     | M304TS0.750W.049    |                  | 304 Sq Tube<br>.75X.75X.049W<br>: MATERIAL: AISI<br>304/316 SEAMLESS<br>STAINLESS STEEL<br>SQUARE TUBING<br>AS PER ASTM A554<br>MILL FINISH OR<br>ASTM A269 MILL<br>FINISH<br>receive ft | Firmed | -       | 8/27/18  | 600 ft         | 600 ft            | 600 ft  | \$3.80/ft        | \$2,280.00     |
|           |     |                     |                  |  |        |         |          |                |                   |         |                  | AUG 31 2018    |

| Items        |     |                  |                  |  |        |         |          |                |                   |         |                  |                |
|--------------|-----|------------------|------------------|--|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| Line item    | Job | Part             | Supplier Part No | Description  | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
| 4            |     | M304TS0.750W.065 |                  | 304 Sq Tube<br>.75X.75X.065W<br>: MATERIAL: AISI<br>304/316 SEAMLESS<br>STAINLESS STEEL<br>SQUARE TUBING<br>AS PER ASTM A554<br>MILL FINISH OR<br>ASTM A269 MILL<br>FINISH<br>receive ft | Firmed | -       | 8/27/18  | 600 ft         | 0 ft              | 600 ft  | \$3.25/ft        | \$1,950.00     |
| Grand Total: |     |                  |                  |  |        |         |          |                |                   |         |                  | \$6,491.74     |

## Order Notes

## Procurement Quality Clauses

A005 right of entry  
 A012 chemical and physical test report  
 A016 personnel qualification  
 A017 raw material identification (as applicable)  
 A026 certification of material conformance  
 A041 quality management system  
 A042 dart notification by supplier  
 A043 retention of quality documents  
  
 A048 counterfeit parts avoidance, detection, mitigation and disposition program  
 A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit  
[www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 8/22/18 12:19 PM dart.lavoie.chantal

## Shipping Order

30/08/2018

METAUX SOLUTIONS INC  
2625 BOUL JACQUES CARTIER EST  
LONGUEUIL, QUEBEC  
J4N 1L7 Tel.: 450 641-3330

Order : 137643  
Reference : PO040793  
Ship : PICK UP / PICK UP

Customer: 6323336

## Ship To

DART AEROSPACE LTD  
1270, ABERDEEN STREET  
HAWKESBURY, ONTARIO  
K6A 1K7

Same

Tel.: 1 613 632-3336

| Item No.       | Description  | Qty   | Qty. Deliver | B/O Qty |
|----------------|--|-------|--------------|---------|
|                | ***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR<br>LE PACKING SLIP INSCRIRE LES HEAT N |       | 219.60       |         |
| SF14124HR      | 304 STAIN FLA .25" X .500" HR<br>17 LONG DE 12 PIEDS R/L<br>HT #67736108 AT            | 221   | 221          | 0       |
| MP124130N      | 4130 NORM PLATE .500 THICK AMS 6345<br>40 PCES 3" X 14"<br>HT #1961550 AT              | 11.66 | 11.66        | 0       |
| SSQT34340494   | 304 SQ TUBE .750 X .049 WALL<br>30 X 20'<br>HT #9H855 AT                               | 600   | 600          | 0       |
| SSQT34340654MF | 304 MILL FINISHED TUBING 3/4" X 3/4" X .065 WALL<br>30 X 20'<br>HT #VLGS03102 AT       | 600   | 600          | 0       |

SHIP JOURNEY COLLECT

Shipping : \_\_\_\_\_  
Package No : \_\_\_\_\_

Ref. : \_\_\_\_\_  
\_\_\_\_\_

Merchandise Received: \_\_\_\_\_

**BOLLINGHAUS**  
STEEL

Bollinghaus Steel, SA  
DIN EN ISO 9001:2008  
TÜV CERT No. 01 100 030458

Abnahmeprüfzeugnis / Mill Test Certificate / Certif. de Qualidade

EN 10204:2004 / 3.1

No.: / Nr.: / Nr.:

0000136628

Unsere innere Verweisung / Our Int. Ref / Ref Int

Datum / Date / Data

5800036278 000010

19.12.2017

Spezifikation / Standards / Normas

TYPE 304/UNS S30400 and TYPE 304/UNS S30403 acc. to ASTM A276/A276M-16a, ASTM A182/A182M-16a, ASTM A183/A183M-16, ASTM A479/A479M-16a, ASTM A320/A320M-15a, ASTM A314-15, ASTM A262-15 Pract. E, AMS QQ-S-783D, AMS 5830J, AMS 5847K, ASME SA479/SA479M, ASME SA276, ASME SA182/182M, ASME SA 193/SA193M, ASME SA320/SA320M, NACE MR0175-2015, execution as per ASTM A484/A484M-16.

Kunde / Customer / Cliente

Endgültiger Kunde / Final Customer / Cliente Final

Bestell Nr./Order Nr./Enc.Nr. c110766

Bestell Nr./Order Nr./Enc.Nr.

c110766.1

Produktgruppe / Product Group / Grupo Produto

Gewicht / Weight / Peso

Bunde / Bundle / Atados

AISI 304 L FLAT 1/4 X 1/2"

1.059 lb

01

Werkstoff-Nr.  
Material-no.  
Qualidade 1.4307

Werkstoff-Normbezeichnung / Material standard grade / Norma do material

X 2 CrNi 18-9

Beschreibung / Description / Descrição

Stainless steel flat bars, hot rolled, heat treated, straightened and pickled  
US DEAR 252 225 7009, MILL SOURCE: France / MFG: Portugal.

Schmelzen Nr.  
Cast nr. / Fusão nr.

67736108

Chemische Analyse in % / Chemical composition in % / Análise química em %

EA4+AOD

C

0.018

Si

0.525

Mn

1.154

P

0.029

S

0.025

Cr

18.127

Ni

8.045

Mo

0.376

Co

0.117

Cu

0.406

N

0.080

Ti

0.002

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Proben Nr.  
Test no.  
Amostra no.

4036951.01.01

ASTM E399

Kerbschlagarbeit

Impact Test

Resiliência

(Charpy V)

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Streckgrenze

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ASTM A370

Zugfestigkeit

Tensile strength

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Visuelle Kontrolle  
Visual inspection  
Inspeção visual

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ASTM E10

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Dureza

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ASTM A262 Practice E

Korrosionsbeständigkeit

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Corrosão intermetálica

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Heat treatment

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# SPECIFICATION CONTROL DRAWING

△ PURCHASE MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE  
(NOTE: AISI 303 NOT ACCEPTABLE)

△ SPECIFICATION:  
PART NUMBER: M304B | T.TTT | X | WWW.WWWW |  
THICK | WIDTH

WHERE "T.TTT" = THICKNESS IN INCHES  
AND "WWW.WWWW" = WIDTH IN INCHES

△ EG. 0.5" x 3.0" BAR = M304B0.500X03.000  
EG. 0.5" x 12.0" PLATE = M304B0.500X12.000

RELEASED  
2010-11-30

|   |   |              |          |
|---|---|--------------|----------|
| C   | ADDED PLATE TO PURCHASE MATERIAL. ADDED PLATE RELATED SPECIFICATIONS, AND EG. CHANGED TITLE FROM "304/316 BAR" TO "304/316 BAR/PLATE" | MB           | 10.11.25 |
| B   | REFORMAT DWG. ADD SPECS (2N D6-1).  | CP           | 09.07.15 |
| A   | NEW ISSUE   | PH           | 05.08.10 |
| REV   | DESCRIPTION   | BY           | DATE     |
| DESIGN  | PH  |              |          |
| DRAWN   |   |              |          |
| CHECKED   |   |              |          |
| MFG. APPR.  |   |              |          |
| APPROVED  |   |              |          |
| DE APPR.  |   |              |          |
| DATE  | 10.11.25  |              |          |
| DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA   |   |              |          |
| DRAWING NO. M304B   |   | REV. C       |          |
| TITLE 304/316 BAR/PLATE   |   | SHEET 1 OF 1 |          |
| DATE 10.11.25   |   | SCALE NTS    |          |
| COPYRIGHT © 2005 BY DART AEROSPACE LTD<br>THIS DOCUMENT IS PRIVATE AND UNCLASSIFIED. ANY DISCLOSURE OF THIS INFORMATION TO THE PUBLIC OR TO ANY OTHER PERSON OR ENTITY IS PROHIBITED. |   |              |          |

## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304B0.250x0.500  
 DATE: 18/08/31

PO / BATCH NO.: P0040793/5107464

MATERIAL CERT REC'D: Ker  
 QUANTITY RECEIVED: 219.60ft  
 QUANTITY INSPECTED: 219.60ft  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.250"  
 THICKNESS RECEIVED: 0.250"  
 SHEET SIZE ORDERED: —  
 SHEET SIZE RECEIVED: —

| DESCRIPTION                                     | NCR<br>(Check Y/N) |     | COMMENTS     |
|---|--------------------|-----|--------------|
| SURFACE DAMAGE                                  | Y                  | (N) |              |
| CORRECT FINISH                                  | (Y)                | N   |              |
| CORROSION                                       | Y                  | (N) |              |
| CORRECT GRAIN DIRECTION                         | (Y)                | N   |              |
| CORRECT MATERIAL PER M-DRAWING                  | (Y)                | N   | ASTM A276    |
| CORRECT THICKNESS                               | (Y)                | N   |              |
| PHOTO REQUIRED                                  | Y                  | (N) |              |
| CORRECT REF # TO LINK CERT                      | (Y)                | N   | MT: 67736/08 |
| CORRECT MATERIAL IDENTIFICATION                 | (Y)                | N   |              |
| CORRECT M# ON THE MATERIAL                      | (Y)                | N   |              |
| DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF | Y                  | (N) |              |
| DOES THIS REQUIRE AN EXTRUSION REPORT           | Y                  | (N) |              |

| CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.<br>RECORD RESULTS BELOW |     |     |       |       |         |
|--|-----|-----|-------|-------|---------|
|  | HRC | HRB | DUR A | DUR D | WEBSTER |
| TYPE OF MATERIAL   |     |     |       |       |         |
| SIZE OF TEST SAMPLE  |     |     |       |       |         |
| HARDNESS / DUROMETER READING   |     |     |       |       |         |

testers located in the Quality Office

| QC 18 INSPECTION                                 | ENGINEERING SIGNOFF (if required)   |
|--|-------------------------------------|
| INSPECTED BY: <u>AT</u><br>DATE: <u>18/08/31</u> | SIGNED OFF BY: _____<br>DATE: _____ |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# NUCOR STEEL

4537 S. NUCOR ROAD; CRAWFORDSVILLE, IN 47933

## REPORT OF TESTS

|                                 |   |
|---------------------------------|---|
| ATTN:                           | DATE: 1/20/15   |
| FAX:                            |   |
| SOLD TO:                        | CUSTOMER ORDER # 081414MC   |
| SIZE: 0.500" by 36" steel sheet | PRODUCT: HRPO light oil FINE GRAIN<br>AIRCRAFT QUALITY 4130 AMS 6345 Rev C<br>ASTM-A 506 ASTM-A-635 AMS 2301 Rev J<br>[successor to MIL-S-18729 COND N.]<br>NORMALIZED OR OTHERWISE HEAT<br>TREATED |

### AMS 6345

| COIL #  | HEAT #    | YIELD    | TENSILE | ELONG |
|---------|-----------|----------|---------|-------|
| 1961550 | 248571-06 | 81.5 ksi | 115 ksi | 20%   |

| TEST                              | RESULT      |
|-----------------------------------|-------------|
| *Average austenite grain size     | #8 Pass     |
| Decarburization (P/F)             | Pass        |
| *Bend Test (P/F)                  | Pass        |
| *Response to Heat Treatment (P/F) | 45 HRC Pass |
| *AMS 2301 Quality Freq/Sev (P/F)  | 0/0 Pass    |

\*These tests performed by outside lab, ISO 17025 certified.

| HEAT # | C     | Mn   | P     | S     | Al    | Si    | N     | Cr    | Ni    | Cu    | Mo    |
|--------|-------|------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| 248571 | 0.287 | 0.55 | 0.006 | 0.000 | 0.028 | 0.208 | 0.007 | 0.860 | 0.017 | 0.043 | 0.165 |

WE HEREBY CERTIFY THE ABOVE  
IS CORRECT AS CONTAINED IN  
THE RECORDS OF THE CORPORATION.

Melted and Manufactured in the USA

QF-0200, 10/17/05

  
Cold Mill Metallurgist



PURCHASE MATERIAL: AISI 4130N STEEL BAR PER MIL-S-6758 OR AMS 6345/6348/6370/6528

PART NUMBER: M4130N-B | T.TTT | X | WW.WWW | WHERE T.TTT = THICKNESS (IN INCHES)  
THICK | WIDTH | WW.WWW = WIDTH (IN INCHES)

EG. 0.5" X 3.0" BAR = M4130N-B0.500X03.000

RELEASED  
08.07.09

|            |                    |  |              |
|------------|--------------------|--|--------------|
| B          | ADD AMS 6345       | PH   | 08.05.05     |
| A          | NEW ISSUE          | DS   | 01.06.08     |
| REV.       | DESCRIPTION        | BY   | DATE         |
| DESIGN     | <i>[Signature]</i> | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA   |              |
| DRAWN      | <i>[Signature]</i> |  |              |
| CHECKED    | <i>[Signature]</i> | DRAWING NO.  | REV. B       |
| MFG. APPR. | <i>[Signature]</i> | M4130N-B   | SHEET 1 OF 1 |
| APPROVED   | <i>[Signature]</i> | TITLE  | SCALE        |
| DE APPR.   | <i>[Signature]</i> | 4130 BAR   | NTS          |
| DATE       | 08.05.05           | COPYRIGHT © 2001 BY DART AEROSPACE LTD<br><small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small> |              |

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M4130NBL-500x03.000

PO / BATCH NO.: P0040793/5107465

DATE: 18/08/31

MATERIAL CERT REC'D: Yes

THICKNESS ORDERED: 0.500"

QUANTITY RECEIVED: 46.667ft

THICKNESS RECEIVED: 0.500"

QUANTITY INSPECTED: 46.667ft

SHEET SIZE ORDERED: —

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: —

| DESCRIPTION  | NCR<br>(Check<br>Y/N) |     | COMMENTS    |
|--|-----------------------|-----|-------------|
| SURFACE DAMAGE                                     | Y                     | (N) |             |
| CORRECT FINISH                                     | (Y)                   | N   |             |
| CORROSION  | Y                     | (N) |             |
| CORRECT GRAIN DIRECTION                            | (Y)                   | N   |             |
| CORRECT MATERIAL PER M-DRAWING                     | (Y)                   | N   | AMS 6345    |
| CORRECT THICKNESS                                  | (Y)                   | N   |             |
| PHOTO REQUIRED                                     | Y                     | (N) |             |
| CORRECT REF # TO LINK CERT                         | (Y)                   | N   | MT: 1961550 |
| CORRECT MATERIAL IDENTIFICATION                    | (Y)                   | N   |             |
| CORRECT M# ON THE MATERIAL                         | (Y)                   | N   |             |
| DOES THIS MATERIAL REQUIRE<br>ENGINEERING SIGN OFF | Y                     | (N) |             |
| DOES THIS REQUIRE AN<br>EXTRUSION REPORT           | Y                     | (N) |             |

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.  
RECORD RESULTS BELOW

|                              | HRC | HRB | DUR A | DUR D | WEBSTER |
|------------------------------|-----|-----|-------|-------|---------|
| TYPE OF MATERIAL             |     |     |       |       |         |
| SIZE OF TEST SAMPLE          |     |     |       |       |         |
| HARDNESS / DUROMETER READING |     |     |       |       |         |

testers located in the Quality Office

|                         |                      |  |  |
|-------------------------|----------------------|--|--|
| <b>QC 18 INSPECTION</b> |                      | <b>ENGINEERING SIGNOFF (if required)</b> |  |
| INSPECTED BY: <u>AT</u> | SIGNED OFF BY: _____ |  |  |
| DATE: <u>18/08/31</u>   | DATE: _____          |  |  |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



KINGMAKER STEEL CO., INC  
133 BELMONT DRIVE  
SOMERSET, NJ 08873  
Tel.: 732-302-1800  
Fax: 732-302-1822  
www.KingmakerSteel.com

SOLD TO

SHIP TO

# Material Certification

ISO 9001:2015  
ISO 14001:2004  
EN 10204/3.1B

|        |            |
|--------|------------|
| Order# | 202075-001 |
| PO#    | P010564    |
| Date   | 7/11/2018  |
| Page   | 1 of 1     |

| Item No. | Description (Form, Size, Finish)  | Spec (ASTM) | Grade | Finish | Country of Origin | Heat No. | Chemical Composition (%) |      |      |      |      |       |      |    |   |    | Mechanical Properties |              |                |              |                 |                        |              |
|----------|-----------------------------------|-------------|-------|--------|-------------------|----------|--------------------------|------|------|------|------|-------|------|----|---|----|-----------------------|--------------|----------------|--------------|-----------------|------------------------|--------------|
|          |                                   |             |       |        |                   |          | C                        | Si   | Mn   | P    | S    | Cr    | Ni   | Mo | N | Cu | Tensile (N/mm)        | Yield (N/mm) | Elongation (%) | Hardness HRC | Flattening Test | Hydrostatic Test (Mpa) | Eddy Current |
| 1        | SQ. 3/4" X 0.049"W X 20" NF (304) | A554-16     | 304/L | MF     | VNM               | 91855    | .015                     | .430 | 1.10 | .035 | .003 | 18.21 | 8.07 |    |   |    | 698.00                | 352.00       | 46.00          | 89.50        |                 |                        |              |

Specifications: ASTM A554 Standard Steel T.C. Molded T.C. Item

Country Code USA = United States  
TVN = Taiwan  
VNM = Vietnam

Finish MF = Mill Finish  
##G = ## Gr Polished  
A&P = Annealed and Pickled

Specifications ASTM A554 Stainless Steel T.I.G. Welded Tubing  
ASTM A269 Stainless Steel T.I.G. Welded Tubing  
ASTM A312 Stainless Steel T.I.G. Welded Pipe  
ASTM A240/480 Stainless Steel S/E Flat Bars\*

WE HEREBY CERTIFY THAT TO THE BEST OF OUR KNOWLEDGE, THE MATERIAL LISTED ABOVE HAS BEEN MANUFACTURED IN ACCORDANCE WITH AND MEET THE ABOVE APPLICABLE SPECIFICATIONS AND GRADES, AND ALSO THAT THE MATERIAL WAS PRODUCED IN A MERCURY FREE ENVIRONMENT. THE CHEMICAL COMPOSITIONS OF THE MATERIAL ARE IN ACCORDANCE WITH ASTM A340.  
\*FLAT BARS CONFORM TO ASTM A276 AND ASTM A479 - CHEMISTRY ONLY.



PURCHASE MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING

FINISH: ASTM A554 MILL FINISH  
OR ASTM A269 MILL FINISH

WHERE: A.AAA = WIDTH IN INCHES  
.TTT = WALL THICKNESS IN INCHES

PART NUMBER: M304TS | A.AAA | W | .TTT |  
| WIDTH | WALL |

PART NUMBER: EG. 0.75" X 0.75" X 0.049 WALL = M304TS0.750W.049

RELEASED  
R 2014-05-26

|            |  |     |              |
|------------|--|-----|--------------|
| D          | "SEAMLESS" REMOVED FROM PURCHASE MATERIAL SPECIFICATION (SEE NCR14-3816)                             | DB  | 14.05.20     |
| C          | "SEAMLESS" ADDED TO PURCHASE MATERIAL. ASTM A269 ADDED TO FINISH. REASON: SPEC ADDED FOR 1/2" TUBING | AJS | 06.10.16     |
| B          | DRAWING MOVED TO "B" SIZE BORDER. FINISH ADDED (SEE NCR 06-045 FOR DETAILS).                         | AJS | 06.08.28     |
| A          | NEW ISSUE  | DS  | 01.06.08     |
| REV.       | DESCRIPTION  | BY  | DATE         |
| DESIGN     | DS   |     |              |
| DRAWN      | DB   |     |              |
| CHECKED    |  |     |              |
| MFG. APPR. | DRAWING NO. M304TS   |     | REV. D       |
| APPROVED   | TITLE  |     | SHEET 1 OF 1 |
| DE APPR.   | 304/316 SQUARE TUBING  |     | SCALE        |
| DATE       | 14.05.20   |     | NONE         |

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

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# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304TS0.750W0.49

PO / BATCH NO.: P0040793 / S107466

DATE: 18/08/31

MATERIAL CERT REC'D: Yes

THICKNESS ORDERED: 0.750"

QUANTITY RECEIVED: 600ft

THICKNESS RECEIVED: 0.750"

QUANTITY INSPECTED: 600ft

SHEET SIZE ORDERED: —

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: —

| DESCRIPTION  | NCR<br>(Check<br>Y/N)              |                                    | COMMENTS  |
|--|------------------------------------|------------------------------------|-----------|
| SURFACE DAMAGE                                     | Y                                  | <input checked="" type="radio"/> N |           |
| CORRECT FINISH                                     | <input checked="" type="radio"/> Y | N                                  |           |
| CORROSION  | Y                                  | <input checked="" type="radio"/> N |           |
| CORRECT GRAIN DIRECTION                            | <input checked="" type="radio"/> Y | N                                  |           |
| CORRECT MATERIAL PER M-DRAWING                     | <input checked="" type="radio"/> Y | N                                  | ASTM A554 |
| CORRECT THICKNESS                                  | <input checked="" type="radio"/> Y | N                                  |           |
| PHOTO REQUIRED                                     | Y                                  | <input checked="" type="radio"/> N |           |
| CORRECT REF # TO LINK CERT                         | <input checked="" type="radio"/> Y | N                                  | HT: 94855 |
| CORRECT MATERIAL IDENTIFICATION                    | <input checked="" type="radio"/> Y | N                                  |           |
| CORRECT M# ON THE MATERIAL                         | <input checked="" type="radio"/> Y | N                                  |           |
| DOES THIS MATERIAL REQUIRE<br>ENGINEERING SIGN OFF | Y                                  | <input checked="" type="radio"/> N |           |
| DOES THIS REQUIRE AN<br>EXTRUSION REPORT           | Y                                  | <input checked="" type="radio"/> N |           |

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.  
RECORD RESULTS BELOW

|                              | HRC | HRB | DUR A | DUR D | WEBSTER |
|------------------------------|-----|-----|-------|-------|---------|
| TYPE OF MATERIAL             |     |     |       |       |         |
| SIZE OF TEST SAMPLE          |     |     |       |       |         |
| HARDNESS / DUROMETER READING |     |     |       |       |         |

testers located in the Quality Office

|                         |                                   |
|-------------------------|-----------------------------------|
| QC 18 INSPECTION        | ENGINEERING SIGNOFF (if required) |
| INSPECTED BY: <u>AT</u> | SIGNED OFF BY: _____              |
| DATE: <u>18/08/31</u>   | DATE: _____                       |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

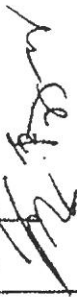

002248



VINLONG STEEL (VIETNAM) CO., LTD.  
 Lot 61C, 131C, 131D, Long Giang IP, Tan Lap 1 Commune, Tan Phuoc District, Tan Giang Province, Viet Nam  
 Tel: (+84 273) 364 2555  
 Email: jerry@vinlonginox.vn; cs@vinlonginox.vn  
 http://www.vinlonginox.vn

# MATERIAL TEST CERTIFICATE

| Product Name |                                | ASTM A554<br>Stainless Steel Welded TIG Tubes |                               |             |                   | Customer       |                    | GLOBAL STEEL INC. |               | PI No.   |                  | GS-VN 003                    |                 | Certificate No.          |       | 87/1B-CS003-B |       |    |
|--------------|--------------------------------|---|-------------------------------|-------------|-------------------|----------------|--------------------|-------------------|---------------|----------|------------------|------------------------------|-----------------|--------------------------|-------|---------------|-------|----|
| NO.          | Heating NO.                    | Size  |                               |             |                   | Thickness (MM) | Quantity (FT)      | Net Weight (KGS)  | Finish (S20T) | Material | C                | Si                           | Mn              | Chemical Composition (%) |       |               | Cr    | Cu |
|              |                                | (DNCH)  | (MM)                          | (INCH)      | P                 |                |                    |                   |               |          |                  |                              |                 | S                        | NI    |               |       |    |
| 1            | VLS03101                       | 0.625   | 15.88                         | 18          | 0.049             | 1.16           | 1,900              | 244.80            | 180           | 304      | 0.059            | 0.407                        | 1.27            | 0.037                    | 0.003 | 8.35          | 18.67 | /  |
| 2            | VLS03102                       | 0.75  | 19.05                         | 16          | 0.065             | 1.51           | 1,000              | 194.60            | MF            |          | 0.050            | 0.396                        | 1.04            | 0.030                    | 0.005 | 8.08          | 18.24 | /  |
| 3            | VLS03102                       | 0.75  | 19.05                         | 16          | 0.065             | 1.51           | 3,500              | 714.20            | 180           |          | 0.050            | 0.396                        | 1.04            | 0.030                    | 0.005 | 8.08          | 18.24 | /  |
| 4            | VLS03101                       | 0.875   | 22.23                         | 18          | 0.049             | 1.16           | 2,300              | 444.20            | MF            |          | 0.059            | 0.407                        | 1.27            | 0.037                    | 0.003 | 8.35          | 18.67 | /  |
| 5            | VLS03101                       | 0.875   | 22.23                         | 18          | 0.049             | 1.16           | 2,400              | 451.20            | 180           |          | 0.059            | 0.407                        | 1.27            | 0.037                    | 0.003 | 8.35          | 18.67 | /  |
| 6            | VLS03101                       | 1.00  | 25.4                          | 18          | 0.049             | 1.16           | 3,720              | 823.80            | MF            |          | 0.059            | 0.407                        | 1.27            | 0.037                    | 0.003 | 8.35          | 18.67 | /  |
| 7            | VLS03101                       | 1.00  | 25.4                          | 18          | 0.049             | 1.16           | 3,200              | 671.20            | 180           |          | 0.050            | 0.396                        | 1.04            | 0.030                    | 0.005 | 8.08          | 18.24 | /  |
| 8            | VLS03102                       | 1.125   | 28.60                         | 16          | 0.065             | 1.51           | 820                | 257.60            | MF            |          | 0.050            | 0.396                        | 1.04            | 0.030                    | 0.005 | 8.08          | 18.24 | /  |
| 9            | VLS03102                       | 1.125   | 28.60                         | 16          | 0.065             | 1.51           | 2,000              | 624.20            | 180           |          | 0.050            | 0.396                        | 1.04            | 0.030                    | 0.005 | 8.08          | 18.24 | /  |
| 10           | VLS03103                       | 1.5   | 38.1                          | 11          | 0.120             | 2.76           | 1,860              | 1,406.80          | MF            |          | 0.056            | 0.405                        | 1.26            | 0.038                    | 0.003 | 8.37          | 18.65 | /  |
| 11           | VLS03102                       | 2   | 50.8                          | 16          | 0.065             | 1.51           | 4,400              | 2,458.00          | 150           |          | 0.050            | 0.396                        | 1.04            | 0.030                    | 0.005 | 8.08          | 18.24 | /  |
| 12           | VLS03103                       | 2   | 50.8                          | 11          | 0.120             | 2.76           | 2,000              | 2,024.40          | MF            |          | 0.056            | 0.405                        | 1.26            | 0.038                    | 0.003 | 8.37          | 18.65 | /  |
| 13           | VLS03102                       | 2.5   | 63.5                          | 16          | 0.065             | 1.51           | 4,320              | 3,066.40          | MF            |          | 0.050            | 0.396                        | 1.04            | 0.030                    | 0.005 | 8.08          | 18.24 | /  |
| 14           | VLS03102                       | 3   | 76.2                          | 16          | 0.065             | 1.51           | 20,400             | 17,423.80         | MF            |          | 0.050            | 0.396                        | 1.04            | 0.030                    | 0.005 | 8.08          | 18.24 | /  |
| 15           | VLS03102                       | 0.5   | 12.7                          | 16          | 0.065             | 1.51           | 2,760              | 448.80            | 180           |          | 0.050            | 0.396                        | 1.04            | 0.030                    | 0.005 | 8.08          | 18.24 | /  |
| 16           | VLS03102                       | 0.625   | 15.88                         | 16          | 0.065             | 1.51           | 3,540              | 746.20            | 180           |          | 0.050            | 0.396                        | 1.04            | 0.030                    | 0.005 | 8.08          | 18.24 | /  |
| 17           | VLS03102                       | 0.75  | 19.05                         | 16          | 0.065             | 1.51           | 3,240              | 846.20            | 180           |          | 0.050            | 0.396                        | 1.04            | 0.030                    | 0.005 | 8.08          | 18.24 | /  |
| 18           | VLS03103                       | 1   | 25.4                          | 11          | 0.120             | 2.76           | 1,500              | 919.20            | MF            |          | 0.056            | 0.405                        | 1.26            | 0.038                    | 0.003 | 8.37          | 18.65 | /  |
| 19           | VLS03103                       | 1.25  | 31.75                         | 11          | 0.120             | 2.76           | 2,760              | 2,147.40          | 180           |          | 0.056            | 0.405                        | 1.26            | 0.038                    | 0.003 | 8.37          | 18.65 | /  |
| 20           | VLS03103                       | 1.5   | 38.1                          | 11          | 0.120             | 2.76           | 1,780              | 1,676.40          | MF            |          | 0.056            | 0.405                        | 1.26            | 0.038                    | 0.003 | 8.37          | 18.65 | /  |
| NO.          | T.S (Ksi)<br>N/mm <sup>2</sup> | Mechanical Test                               |                               |             |                   | Hardness (HRB) | Solution Annealing |                   | Flattening    |          | Hydrostatic Test | Intergranular Corrosion Test | Surface Quality | Wall Thickness Tolerance |       |               |       |    |
|              |                                | Elongation (%)                                | Y.S(Rp) 0.2%N/mm <sup>2</sup> | Temperature | Method OF Cooling |                |                    |                   |               |          |                  |                              |                 |                          |       |               |       |    |
| 1            | 650                            | 56  | 258                           | 86          | /                 | /              | /                  | /                 | /             | /        | /                | GOOD                         | GOOD            |                          |       |               |       |    |
| 2            | 674                            | 53  | 310                           | 86          | /                 | /              | /                  | /                 | /             | /        | /                | GOOD                         | GOOD            |                          |       |               |       |    |
| 3            | 674                            | 53  | 310                           | 86          | /                 | /              | /                  | /                 | /             | /        | /                | GOOD                         | GOOD            |                          |       |               |       |    |
| 4            | 650                            | 56  | 258                           | 86          | /                 | /              | /                  | /                 | /             | /        | /                | GOOD                         | GOOD            |                          |       |               |       |    |
| 5            | 650                            | 56  | 258                           | 86          | /                 | /              | /                  | /                 | /             | /        | /                | GOOD                         | GOOD            |                          |       |               |       |    |
| 6            | 650                            | 56  | 258                           | 86          | /                 | /              | /                  | /                 | /             | /        | /                | GOOD                         | GOOD            |                          |       |               |       |    |
| 7            | 650                            | 56  | 258                           | 86          | /                 | /              | /                  | /                 | /             | /        | /                | GOOD                         | GOOD            |                          |       |               |       |    |
| 8            | 674                            | 53  | 310                           | 86          | /                 | /              | /                  | /                 | /             | /        | /                | GOOD                         | GOOD            |                          |       |               |       |    |
| 9            | 674                            | 53  | 310                           | 86          | /                 | /              | /                  | /                 | /             | /        | /                | GOOD                         | GOOD            |                          |       |               |       |    |
| 10           | 652                            | 56  | 258                           | 86          | /                 | /              | /                  | /                 | /             | /        | /                | GOOD                         | GOOD            |                          |       |               |       |    |

| NO.  | Mechanical Test                |                |   |                | Solution Annealing Temperature | Method Of Cooling | Flattening Test | Flange Test | Hydrostatic Test | Intergranular Corrosion Test | Surface Quality | Wall Thickness Tolerance | Dimensional Tolerance |
|--|--------------------------------|----------------|---|----------------|--------------------------------|-------------------|-----------------|-------------|------------------|------------------------------|-----------------|--------------------------|-----------------------|
|  | T.S (Ksi)<br>N/mm <sup>2</sup> | Elongation (%) | Y.S (kg)<br>0.2%R <sub>p</sub> /mm <sup>2</sup> | Hardness (HRC) |                                |                   |                 |             |                  |                              |                 |                          |                       |
| 11   | 674                            | 53             | 310   | 86             | /                              | /                 | /               | /           | /                | /                            | GOOD            | 2-10%,<br>5-10%          | GOOD                  |
| 12   | 652                            | 56             | 258   | 86             | /                              | /                 | /               | /           | /                | /                            | GOOD            |                          | GOOD                  |
| 13   | 674                            | 53             | 310   | 86             | /                              | /                 | /               | /           | /                | /                            | GOOD            |                          | GOOD                  |
| 14   | 674                            | 53             | 310   | 86             | /                              | /                 | /               | /           | /                | /                            | GOOD            |                          | GOOD                  |
| 15   | 674                            | 53             | 310   | 86             | /                              | /                 | /               | /           | /                | /                            | GOOD            |                          | GOOD                  |
| 16   | 674                            | 53             | 310   | 86             | /                              | /                 | /               | /           | /                | /                            | GOOD            |                          | GOOD                  |
| 17   | 674                            | 53             | 310   | 86             | /                              | /                 | /               | /           | /                | /                            | GOOD            |                          | GOOD                  |
| 18   | 652                            | 56             | 258   | 86             | /                              | /                 | /               | /           | /                | /                            | GOOD            |                          | GOOD                  |
| 19   | 652                            | 56             | 258   | 86             | /                              | /                 | /               | /           | /                | /                            | GOOD            |                          | GOOD                  |
| 20   | 652                            | 56             | 258   | 86             | /                              | /                 | /               | /           | /                | /                            | GOOD            |                          | GOOD                  |
| Remarks:   |                                |                |   |                |                                |                   |                 |             |                  |                              |                 |                          |                       |
| Judge: Quality Assurance Engineer:  |                                |                |   |                |                                |                   |                 |             |                  |                              |                 |                          |                       |
| Stamp of Department:                |                                |                |   |                |                                |                   |                 |             |                  |                              |                 |                          |                       |
| Copies Are Invalid<br>Date: 05-06-2018   |                                |                |   |                |                                |                   |                 |             |                  |                              |                 |                          |                       |

|   |  |  |  |  |  |  |  |  |  |  |  |  |  |
|---|--|--|--|--|--|--|--|--|--|--|--|--|--|
| 1. Through inspection and test the quality of those products conforms the stipulation of related contract and standard. |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 2. If there have any query, please clarify via phone call, fax or email, indicating the certificate number.             |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 3. This document is issued by ISO 9001:2015 Quality Assurance System.   |  |  |  |  |  |  |  |  |  |  |  |  |  |

1. Through inspection and test the quality of those products conforms the stipulation of related contract and standards.

2. If there have any query, please clarify via phone call, fax or email, indicating the certificate number.

3. We have been certificated to ISO 9001:2015 Quality Assurance System.

PURCHASE MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING

FINISH:  $\triangle$  D  
ASTM A554 MILL FINISH  
OR  
ASTM A269 MILL FINISH

PART NUMBER: M304TS | A.AAA | W | TTT |  
| WIDTH | WALL |

PART NUMBER: EG. 0.75" X 0.75" X 0.049 WALL = M304TS0.750W.049

WHERE: A.AAA = WIDTH IN INCHES  
TTT = WALL THICKNESS IN INCHES

RELEASED  
R 2014-05-26

|   |  |     |          |
|---|--|-----|----------|
| D   | "SEAMLESS" REMOVED FROM PURCHASE MATERIAL SPECIFICATION (SEE NCR14-3818)                             | DB  | 14.05.20 |
| C   | "SEAMLESS" ADDED TO PURCHASE MATERIAL. ASTM A269 ADDED TO FINISH. REASON: SPEC ADDED FOR 1/2" TUBING | AJS | 09.10.16 |
| B   | DRAWING MOVED TO "B" SIZE BORDER. FINISH ADDED (SEE NCR 08-045 FOR DETAILS).                         | AJS | 08.08.28 |
| A   | NEW ISSUE  | DS  | 01.06.08 |
| REV.  | DESCRIPTION  | BY  | DATE     |
| DESIGN  | DS   |     |          |
| DRAWN   | DB   |     |          |
| CHECKED   |  |     |          |
| MFG. APPR.  | DRAWING NO. M304TS   |     |          |
| APPROVED  | TITLE  |     |          |
| DE APPR.  | 304/316 SQUARE TUBING  |     |          |
| DATE  | 14.05.20   |     |          |
| DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA   |  |     |          |
| REV. D SHEET 1 OF 1   |  |     |          |
| SCALE NONE  |  |     |          |
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## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304750.750W.065

PO / BATCH NO.: P0040793/S107467

DATE: 18/08/31

MATERIAL CERT REC'D: Yes

THICKNESS ORDERED: 0.750"

QUANTITY RECEIVED: 600ft

THICKNESS RECEIVED: 0.750"

QUANTITY INSPECTED: 600ft

SHEET SIZE ORDERED: —

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: —

| DESCRIPTION  | NCR<br>(Check<br>Y/N)               |                                     | COMMENTS       |
|--|-------------------------------------|-------------------------------------|----------------|
| SURFACE DAMAGE                                     | Y                                   | <input checked="" type="checkbox"/> |                |
| CORRECT FINISH                                     | <input checked="" type="checkbox"/> | N                                   |                |
| CORROSION  | Y                                   | <input checked="" type="checkbox"/> |                |
| CORRECT GRAIN DIRECTION                            | <input checked="" type="checkbox"/> | N                                   |                |
| CORRECT MATERIAL PER M-DRAWING                     | <input checked="" type="checkbox"/> | N                                   | ASTM A554      |
| CORRECT THICKNESS                                  | <input checked="" type="checkbox"/> | N                                   |                |
| PHOTO REQUIRED                                     | Y                                   | <input checked="" type="checkbox"/> |                |
| CORRECT REF # TO LINK CERT                         | <input checked="" type="checkbox"/> | N                                   | REF: VLG503102 |
| CORRECT MATERIAL IDENTIFICATION                    | <input checked="" type="checkbox"/> | N                                   |                |
| CORRECT M# ON THE MATERIAL                         | <input checked="" type="checkbox"/> | N                                   |                |
| DOES THIS MATERIAL REQUIRE<br>ENGINEERING SIGN OFF | Y                                   | <input checked="" type="checkbox"/> |                |
| DOES THIS REQUIRE AN<br>EXTRUSION REPORT           | Y                                   | <input checked="" type="checkbox"/> |                |

| CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.<br>RECORD RESULTS BELOW |     |     |       |       |         |
|--|-----|-----|-------|-------|---------|
|  | HRC | HRB | DUR A | DUR D | WEBSTER |
| TYPE OF MATERIAL   |     |     |       |       |         |
| SIZE OF TEST SAMPLE  |     |     |       |       |         |
| HARDNESS / DUROMETER READING   |     |     |       |       |         |

testers located in the Quality Office

| QC 18 INSPECTION        | ENGINEERING SIGNOFF (if required) |
|-------------------------|-----------------------------------|
| INSPECTED BY: <u>AT</u> | SIGNED OFF BY: _____              |
| DATE: <u>18/08/31</u>   | DATE: _____                       |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in